



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C60-OH
Job Sheet OH201652



Part No: C60-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 6,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Rework - OH

Description: RA800 / Order 19802 / SN M253-02

Note: DWG OM&OOPM-C60 Rev. 3 IPP Rev. B 18.04.19 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	External Load - Issue SN	1 pcs	11/29/19	11/29/19	0.00	0.50	External Load - 1		S220932 OK
							External Load - 2		
							External Load - 3		
115	External Load - 2 - B4B	1 pcs	11/29/19	11/29/19	0.00	0.50	External Load - 1 - B4B		AP
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	11/29/19	11/29/19	0.00	0.00	QC 5 - 10		DAS 30 NOV 29 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Container No: S220932



Part: C60

Job No: OH201652

Serial No/Batch: M253 - 02

Revision: 3

				QC 5 - 61	
				QC 5 - 81	
130 Customer Acceptance	1	11/29/19	0.00 0.00		
	pcs				
140 Outsource - 2 - NDT per QSI038	1	11/29/19		SKY002-VC	5
	pcs				
150 Packaging 2-1 - Recelve - B4B	1	11/29/19	0.00 0.00	Packaging 2 - 1 - B4B	
	pcs			Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	

2019-10-31

NOV 12 2019

10/8/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
160 QC 6	1 pcs	11/29/19	0.00 0.00		QC 6 - 9	DAS
					QC 6 - 68	NOV 13 2019 68
					QC 6 - 61	9-89
					QC 6 - 40	
					QC 6 - 81	
165 External Load - 3 - B4B	1 pcs	11/29/19	0.00 0.50		External Load - 1 - B4B	AP 2019/11/18
					External Load - 2 - B4B	
					External Load - 3 - B4B	
170 QC 5 <i>NE 8h</i>	1 pcs	11/29/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
175 Outsource - 15 - Nickel Plate	1 pcs	11/29/19			GRO002-VC 10	11/2019-11-20
180 Packaging 2-2 - Receive - B4B	1 pcs	11/29/19	0.00 0.00		Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	

Plex 10/8/19 9:57 AM Dart.Renwick.Jennifer

10/8/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 2 - 13 - B4B	DP NOV 27 2019	
				Packaging 2 - 14 - B4B		
				Packaging 2 - 15 - B4B		
				Packaging 2 - 16 - B4B		
				Packaging 2 - 17 - B4B		
				Packaging 2 - 18 - B4B		
				Packaging 2 - 19 - B4B		
				Packaging 2 - 20 - B4B		
				Packaging 2 - 21 - B4B		
				Packaging 2 - 22 - B4B		
				Packaging 2 - 23 - B4B		
				Packaging 2 - 24 - B4B		
				Packaging 2 - 25 - B4B		
				Packaging 2 - 26 - B4B		
				Packaging 2 - 27 - B4B		
				Packaging 2 - 28 - B4B		
				Packaging 2 - 29 - B4B		
				Packaging 2 - 30 - B4B		
				Packaging 2 - 31 - B4B		
				Packaging 2 - 32 - B4B		
				Packaging 2 - 33 - B4B		
				Packaging 2 - 34 - B4B		
				Packaging 2 - 35 - B4B		
				Packaging 2 - 36 - B4B		
185 QC 6	1 pcs	11/29/19	0.00 0.00	QC 6 - 9		DAS NOV 28 2019 68 9-89
				QC 6 - 68		
				QC 6 - 61		
				QC 6 - 40		
				QC 6 - 81		
190 External Load - 4 - B4B	1 pcs	11/29/19	0.00 1.33	External Load - 1 - B4B		AP 2019-11-30 Mach 2019-11-29
				External Load - 2 - B4B		
				External Load - 3 - B4B		
				Plex 10/8/19 9:57 AM Dart.Renwick.Jennifer		

10/8/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

195 QC 5

1
pcs

11/29/19 0.00 1.00

QC 5 - 10

QC 5 - 12

QC 5 - 17

QC 5 - 18

QC 5 - 19

QC 5 - 22

QC 5 - 24

QC 5 - 3

QC 5 - 43

QC 5 - 49

QC 5 - 51

QC 5 - 58

QC 5 - 68

QC 5 - 9

QC 5 - 50

QC 5 - 30

QC 5 - 40

QC 5 - 61

QC 5 - 81

DAS 30 9-88

NOV 29 2019

200 Packaging 3-2 - Stock - B4B

1
pcs

11/29/19 0.00 1.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 -
B4BPackaging 3 - 11 -
B4BPackaging 3 - 12 -
B4BPackaging 3 - 13 -
B4BPackaging 3 - 14 -
B4BPackaging 3 - 15 -
B4BPackaging 3 - 16 -
B4BPackaging 3 - 17 -
B4BPackaging 3 - 18 -
B4BPackaging 3 - 19 -
B4BPackaging 3 - 20 -
B4BPackaging 3 - 21 -
B4BPackaging 3 - 22 -
B4BPackaging 3 - 23 -
B4B

Packaging 3 - 24 -

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					B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
210 DC - 1 - B4B	1 pcs	11/29/19	0.00 0.00		DC - 1 - B4B	6102 6 7 AON
220 QC21-FG	1 Ea	11/29/19	0.00 0.00		DC - 2 - B4B	
					QC 21 - FG - 21	NOV 2 9 2019

Part Op 110 - Issue S/N

Descriptions: 115 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

120 - (QC5- Inspect part completeness to step on W/O)

140 - LIQUID PENETRANT INSPECTION AS PER QSI 038

150 - (Receive & Inspect for Damage & Mat'l Certs)

160 - (QC6- All purchased or subcontracted products) 1-Triage parts to be sent out for plating

165 - Prepare for nickel plate

170 - (QC5- Inspect part completeness to step on W/O)

175 - Issue P/O; 45158 -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required

180 - (Receive & Inspect for Damage & Mat'l Certs)

185 - (QC6- All purchased or subcontracted products)

190 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

195 - QC5- Inspect part completeness to step on W/O

200 - (Identify as per dwg & Stock Location: _____)

210 - Photocopy blue file and create labels

220 - QC21- Final Inspection - Work Order Release

Lectite 242(5186572)
 Lectite 620(5194792)
 Sab-T-ge (M138973)
 Aeroshell grease NO.7 (M138724)

C60-OH

OH 201652

→ 012653

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C60-AR	C-Series Remote Hook 6,000 lbs Lift Capacity	1 pcs (1 ea)	110-External Load - Issue SN	5219962
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	190-External Load - 4 - B4B	5048557
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	190-External Load - 4 - B4B	5199362
600.1309-A	Label	1 pcs (1 ea)	190-External Load - 4 - B4B	5204230
600.1312	Caution Sticker	1 pcs (1 ea)	190-External Load - 4 - B4B	5123434-1
AN4-23A	Bolt	2 Ea (2 ea)	190-External Load - 4 - B4B	5097081-1
AN5-21A	Bolt	4 Ea (4 ea)	190-External Load - 4 - B4B	5201001
AN960-416	Washer see item NAS1149F0463P	3 Ea (3 ea)	190-External Load - 4 - B4B	5217719
AN960-516	WASHER SEE PART NAS1149F0563P	8 pcs (8 ea)	190-External Load - 4 - B4B	5199359
C2-14-2	Label Rivets	2 Ea (2 ea)	190-External Load - 4 - B4B	5179711
C45-11-2	Locating Pin	2 Ea (2 ea)	190-External Load - 4 - B4B	5029303
C45-12-1	Lock Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	5193422
C45-12-6 P	Retaining Ring	2 Ea (2 ea)	190-External Load - 4 - B4B	5029305
C45-13-1	Keeper Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	5172439
C45-13-2 P	Teflon Keeper, Spacer	2 Ea (2 ea)	190-External Load - 4 - B4B	5097903
C45-13-5	Keeper Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	5097898
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	190-External Load - 4 - B4B	5210604
C45-3-2-1	Snap Ring	2 Ea (2 ea)	190-External Load - 4 - B4B	5027245
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	190-External Load - 4 - B4B	5210729
C45-3-5	Teflon Spacer	2 Ea (2 ea)	190-External Load - 4 - B4B	5182358
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	190-External Load - 4 - B4B	5190299
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	190-External Load - 4 - B4B	5192908
C45-3-9	Lever Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	5040657
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	5201771
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	190-External Load - 4 - B4B	5200483
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	190-External Load - 4 - B4B	5199513
C45-7-2	Lock Bumper	2 pcs (2 ea)	190-External Load - 4 - B4B	5047163
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	190-External Load - 4 - B4B	5100180
C60-10-2	Lock Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	5192486
C60-3-1	Radial Bearing	2 Ea (2 ea)	190-External Load - 4 - B4B	5039330
MS21044N5	Nut	8 Ea (4 ea)	190-External Load - 4 - B4B	5029293
MS27039-4-08	Screw	1 Ea (1 ea)	190-External Load - 4 - B4B	5179682

P

C45-10-1P spring pin

1X

EL 314 SJTOW 3/14 Wire - 01004-08-047 QT:1

32448 terminal

X2

5151100



Overhaul Incoming Inspection
SWIVEL C 60

Customer

RA 800 / Order 19802

Date 2019-10-15

Part Number

C 60

Serial Number

M253-02

Additional Recommended Replacement Parts

Part Number to Replace

Customer Approval

(1) x C 45 - 12 - 4 Lock Roller = 5108073 ☐

(1) x C 45 - 3 - 7 Link = 5029322 ☐

(1) x C 60 - 3 - 10 Latch shaft 5029395 ☐

(1) x C 45 - 8 - 2 Solenoid assy 5201006 ☐

(1) x C 45 - 8 - 5 Solenoid cover 5175959 ☐

~~C 60 - 3 - 10 Latch shaft~~ ☐

(2) x → P ~~C 45 - 15 - 4~~ CAGE BOLT (AN8-23A) (S174259) ☐

(1) x C 45 - 15 - 6 LIFTING BUSHING (S180462) ☐

(1) x C 45 - 15 - 9 COTTER PIN (MS24665-363) ☐

X2 MS2104408

NOT

→ (S092509)
(S200381)

Inspected By

Michel Lelonde

NAS1149F0863P X 4 S058169

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C60-AR	C-Series Remote Hook 6,000 lbs Lift Capacity	1 pcs (1 ea)	110-External Load - Issue SN	5119962
188-FPSS-1/4-20-3/8	Set Screw	2 Ea (2 ea)	190-External Load - 4 - B4B	
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	190-External Load - 4 - B4B	
600.1309-A	Label	1 pcs (1 ea)	190-External Load - 4 - B4B	
600.1312	Caution Sticker	1 pcs (1 ea)	190-External Load - 4 - B4B	
AN4-23A	Bolt	2 Ea (2 ea)	190-External Load - 4 - B4B	
AN5-21A	Bolt	4 Ea (4 ea)	190-External Load - 4 - B4B	
AN960-416	Washer see item NAS1149F0463P	3 Ea (3 ea)	190-External Load - 4 - B4B	
AN960-516	WASHER SEE PART NAS1149F0563P	8 pcs (8 ea)	190-External Load - 4 - B4B	
C2-14-2	Label Rivets	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-11-2	Locating Pin	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-12-1	Lock Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-12-6	Retaining Ring	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-13-1	Keeper Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-13-2	Teflon Keeper, Spacer	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-13-5	Keeper Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-3-12	Latch Roller Bearing	1 Ea (1 ea)	190-External Load - 4 - B4B	
C45-3-2-1	Snap Ring	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-3-4-1	Retaining Ring	4 Ea (4 ea)	190-External Load - 4 - B4B	
C45-3-5	Teflon Spacer	2 Ea (2 ea)	190-External Load - 4 - B4B	
C45-3-8A	Actuator Shaft Bushing	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-3-8B	Actuator Shaft Bushing	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-3-9	Lever Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-4-1	Trunnion Bushing	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-5-1	Lever Stop Pin	1 Ea (1 ea)	190-External Load - 4 - B4B	
C45-7-1	LOADBEAM BUMPER	1 pcs (1 ea)	190-External Load - 4 - B4B	
C45-7-2	Lock Bumper	2 pcs (2 ea)	190-External Load - 4 - B4B	
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	190-External Load - 4 - B4B	
C60-10-2	Lock Spring	1 pcs (1 ea)	190-External Load - 4 - B4B	
C60-3-1	Radial Bearing	2 Ea (2 ea)	190-External Load - 4 - B4B	
MS21044N5	Nut	4 Ea (4 ea)	190-External Load - 4 - B4B	
MS27039-4-08	Screw	1 Ea (1 ea)	190-External Load - 4 - B4B	

DAS 08 1004-08-047 1 FT. WIRE 5179682
 32448 2. TERMINAL 5151100
 C45-10-1 1. SPRING PIN 5029203

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-External Load - Issue SN	C60	1	0	0
	188-FPSS-1/4-20-3/8	2	113	0
190-External Load - 4 - B4B	188-FSCS-1032-5/8	4	124	0
	600.1309-A	1	65	0
	600.1312	1	23	0
	AN4-23A	2	629	0
	AN5-21A	4	78	0
	AN960-416	3	0	0
	AN960-516	8	222	0
	C2-14-2	2	94	0
	C45-11-2	2	26	0
	C45-12-1	2	24	0
	C45-12-6	2	94	0
	C45-13-1	2	30	0
	C45-13-2	2	32	0
	C45-13-5	1	86	0
	C45-3-12	1	58	0
	C45-3-2-1	2	57	0
	C45-3-4-1	4	139	0
	C45-3-5	2	67	0
	C45-3-8A	1	23	0
	C45-3-8B	1	19	0
	C45-3-9	1	107	0
	C45-4-1	2	23	0
	C45-5-1	1	22	0
	C45-7-1	1	30	0
	C45-7-2	2	62	0
	C45-8-4	1	31	0
	C60-10-2	1	25	0
	C60-3-1	2	32	0
	MS21044N5	4	165	0
	MS27039-4-08	1	193	0

Part Specifications

Specifications could not be found.

Plex 10/8/19 9:57 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA800

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctr1 #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C80	M253-02		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes			S219962	OH201652	Overhaul
C3	M165-3		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes			S219965	OH201653	Overhaul
C3	M414-05		1	☐ Yes	☐ Yes	☐ Yes	☐ Yes			S219978	OH201654	Overhaul
Need to confirm part#/Ser			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: 0

Date: 0-Jan-00

Special Return/Rework Instructions:



Remote Cargo Hook Test Form

C60

PRETEST

Work Order

04201652

Customer

RA 800 / Order 19802

Serial Number

M253-02

Date

2019-10-11

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	15,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	3,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Fail
2	6,000	Electircal, 22 volts	Current shall not exceed 12.4A	Amp.	
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	Amp.	
2	3,000	Electircal, 22 volts	Current shall not exceed 12.4A	Amp.	
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	Amp.	
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	Amp.	
1	6,000	Electircal, 20 volts	Current shall not exceed 11.3A	Amp.	
1	6,000	Electircal, 28 volts	Current shall not exceed 15.8A	Amp.	
1	6,000	Manual		N/A	
1	6,000	Impact Test	Impact shackle 10 times, shall not release	N/A	
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	Ohms	
1	N/A	Electircal Continuity	Across both wires	N/A	

Test Conducted By

Michel Lalonde

Signature: _____

QC 5 Small FAB / QA

Submit



Overhaul Incoming Inspection

~~Survivor~~ C 60

Customer

RA 800 / Order 19802

Date

2019-10-15

Part Number

C 60

Serial Number

M253-02

Job: OH 201652

Additional Recommended Replacement Parts

Part Number to Replace

Customer Approval

- | | |
|-------------------------------------|--------------------------|
| (1) X C 45 - 12 - 4 Lock Roller | ☐ |
| (1) X C 45 - 3 - 7 Link | ☐ |
| (1) X C 60 - 3 - 10 Latch shaft | ☐ |
| (1) X C 45 - 8 - 2 Solenoid assy | ☐ |
| (1) X C 45 - 8 - 5 Solenoid cover | ☐ |
| (1) X C 45 - 15 - 6 LIFTING BUSHING | ☐ |
| (2) X C 45 - 15 - 4 CAGE BOLT | ☐ |
| (2) X MS21044 D8 CAGE BOLT NUT | ☐ |
| (4) X AN960-816 WASHERS | ☐ |
| (1) X C 45 - 15 - 9 COTTER PIN | ☐ |

Inspected By

Michel Lelonde

Work Order OH 201652Customer HA 800 / ORD: 19802Serial Number M253-02Date 2019/10/15**MAGNAFLUX**

Part Number	Description	Quantity	
C45-4-4A	Load Beam	1	
C45-13-3	Keeper Shaft	1	
C45-3-7	Link	0	
C45-3-4	Link Pins	0	
C45-3-6	Latch	1	
C45-3-3	Latch Roller	1	
C45-3-2	Latch Roller Pin	1	
C60-3-10	Latch Shaft	0	
C60-12-3	Lock	1	
C45-12-2	Lock Shaft	1	
C45-12-4	Lock Roller	0	
C45-12-5	Lock Roller Pin	1	
C45-3-11	ACTUATOR	1	

ZYGLO

TOTAL : 9

Part Number	Description	Quantity	Pass/Fail
C60-2-1	Side Plate	1	
C60-11-1	Side Plate Solenoid	1	

TOTAL : 2

Test Conducted By: _____

Signature: _____



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044953



Supplier: SKY002-VC
Skyservice
6120 Midfield Road
Mississauga
ON
L5P 1B1 Canada
Phone: 905-678-5636
Fax: 905-678-5841

Attention: Jenne, Heather

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044953

PO Date: 10/31/19

Due Date: 11/7/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OH201652	C60-OH	OM&OOPM-C60 Rev 3	C-Series Remote Hook 6,000 lbs Lift Capacity LIQUID PENETRANT INSPECTION AS PER QSI 038	Firmed	-	11/7/19	1 pcs	0 pcs	1 pcs	\$178.00/pcs	\$178.00

NOV 12 2019

OP 68 9.89

Line Item Note: 1 kit = 11 pcs

Grand Total: \$178.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 11/1/19 1:04 PM Dart.Guerin.Kimberley

**skyservice****Work Order Traveler**

Sky Service F.B.O. Inc.

10105 Ryan Avenue, Dorval, Quebec, H9P 1A2

TCCA AMO 53-89 / EASA 145.7142 / BDA AMO 385

WO #: MWO42394	Customer: Dart Aerospace Ltd.	Dept: NDT YUL	Reference: POHB044953
Descr:	PN:	S/N:	Qty: 1
Make:	Model:	Reg:	A/C S/N:
TSN:	CSN:	TSO:	

Task: UNSCHEDULED	Sequence: 1
--------------------------	-------------

Work Required:

CARRY OUT NDT ON :

(1) C-SERIES REMOTE HOOK (11 PCS), P/N# C60-OH , J/S# 201652

Action Taken:	Date:	Initial/Stamp:
LPI & MPI C/O IAW QSI 038 AND ASTM E-1417M-16 , ASTM E-1444M-16 ***NO CRACK FOUND*** PEN , ZL-37 MPO#: 23206 CLEANER SKC-S MPO15030, EMU.(ZR-10B, MPO23451), DEV. MPO15030, UV LIGHT M-20142 MAGBENCH S/N 208123 CAL DUE: 18-MAR-2020 POWDER 14A BATCH# MPO13600 CARRIER II BATCH# MPO25200 BLACK LIGHT-M20186	NOV 01 2019	

Miscellaneous AD Review Performed: ☐ No applicable AD's noted ☐ Refer to action taken for applicable AD's

Description	Location	P/N	Qty	Batch	S/N Off	S/N On

RECEIVED

NOV 04 2019

DART AEROSPACE LTD.

I certified that the maintenance described above has been performed in accordance with the applicable standard of airworthiness.

Signature:	ACA/SCA Stamp:	Date: NOV 01 2019
Name: RAFIK MELIKIAN		



DATE: 2019/11/14

NICKEL PLATING

MODEL: C60

S/N : M253-02

JOB : OH201652 / RA800

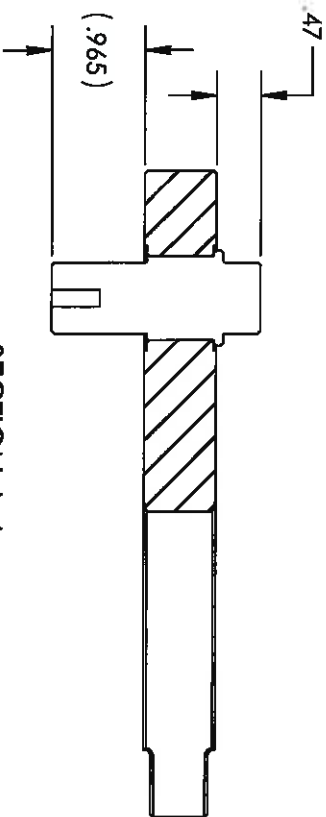
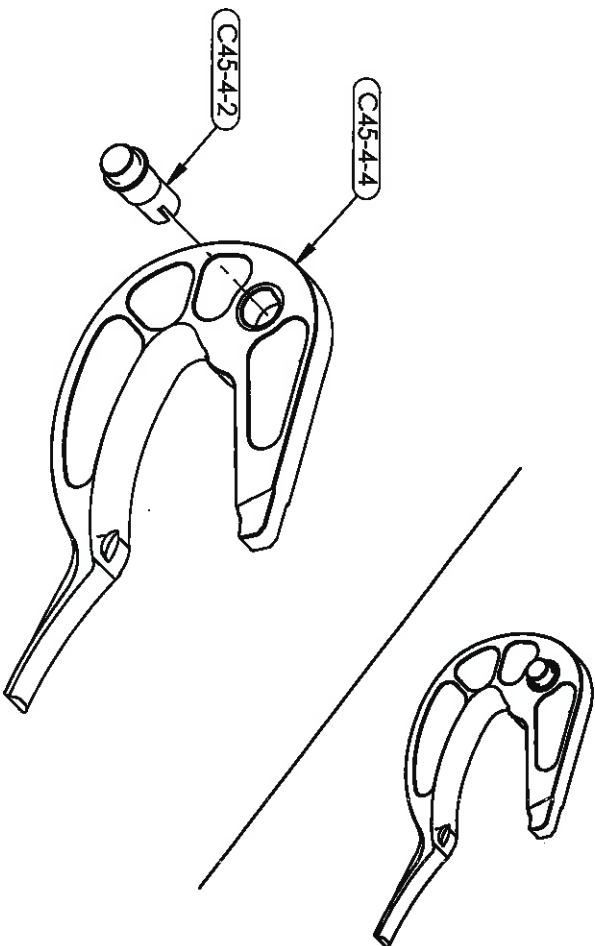
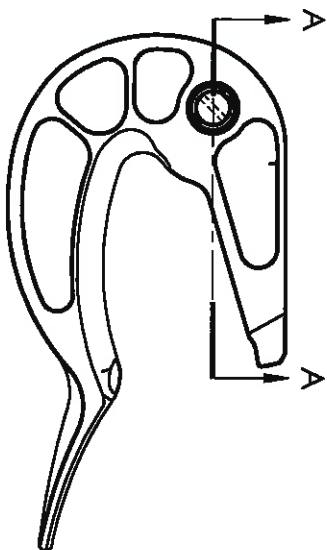
ORDER : 19802

P/N	DESCRIPTION	QUANTITY
C60-12-3	LOCK	1
C45-3-3	LATCH ROLLER	1
C45-12-5	LOCK ROLLER PIN	1
C45-12-2	LOCK SHAFT	1
* C45-4-4A	LOAD BEAM ASSY.	1

* SEE ATTACHED DRAWING FOR CORRECT PLATING.

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
15		AS RELEASED BY CANAM.	9/18/2012	
16		CHD DESIGN, REMOVED PIN AND ADDED FLAT TO TRUNNION AND LOAD BEAM	10/30/2012	JAG
17		ADDED NICKEL PLATE BAKE NOTE	12/5/2013	JAG



SECTION A-A
SCALE 1:2

C45-4-4A

C45 LOAD BEAM ASSY.

NOTE:
1. NICKEL PLATE .0009 - .0011, BAKE AFTER
PLATING.

TITLE		C45 LOAD BEAM ASSEMBLIES	
DWG NO.		C45-4-4A / C45-4-4KA	
MATERIAL		UNLESS OTHERWISE SPECIFIED	
FINISH		XXX ± .005 FRACTIONAL INCHES	
SPEC		XX ± .01 ANGLES 45°	
DRAWN BY:		CANAM	
CHECKED:		DD 06/05/2017	
OPPS APPR:		AA 06/06/2017	
QA APPR:		JL 06/14/2017	
APPROVED:		JAG 06/15/2017	
SCALE		1:4	
DATE		11/17/2009	
SHEET		2 OF 6	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045158**



Supplier: GRO002-VC Group Altech 2455 Halpern St Laurent QC H4S 1N9 Canada Phone: 514-335-3666 Fax: 514-335-3868 Attention: Grenon, Sylvie Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	PO No: POHB045158 PO Date: 11/20/19 Due Date: 11/28/19 Purchase Order Revision: Revision Date: Ship-To Contact: Guerin, Kimberley Phone: 613-632-5200 Ext: 298 kguerin@dartaero.com Via: Ground Pynt Terms: Net 60 Freight Terms: Special Comments:
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E-MAILED
2019-11-25

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045158



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OH201652	C60-OH	OM&OOPM-C60 Rev 3	C-Series Remote Hook 6,000 lbs Lift Capacity -Issue P/O - parts to be stripped first -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	1 pcs	0 pcs	1 pcs	\$154.2433/pcs	\$154.24

X1

NOV 27 2019

68 9-89

Line Item Note: 1 kit = 5 pcs



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045158



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	200691	PC250-700	PC250-700 Rev 2	Lever Arm -Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	4 pcs	0 pcs	4 pcs	\$11.9333/pcs	\$47.73
X4 NOV 27 2019 DP												



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045158**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201077	PC250-610	PC250-610 Rev A	Pin (Outside Processing - Nickel Plate) -Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	20 pcs	0 pcs	20 pcs	\$4.2233/pcs	\$84.47



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045158**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	R202026	C3-4-4KA	C3-4-4A/C3-4-4KA Rev 10	Keeperless Load Beam Assembly - C3 Hook (Outside Processing - Nickel Plate) - Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	8 pcs	0 pcs	8 pcs	\$26.7833/pcs	\$214.27

Handwritten initials

NOV 27 2019

Handwritten signature



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045158**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	200887	PC250-500A	PC250-500A Rev 1	Lock Assembly -Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	3 pcs	0 pcs	3 pcs	\$25.0133/pcs	\$75.04
Grand Total:											\$575.75	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 11/25/19 8:36 AM Dart.Guerin.Kimberley

**Certificat de Conformité / Certificate of Compliance**
(024313-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip**024313-1**

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
26-Nov-2019		Jigar Patel				POHB045158			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté MC/ MC Qty	Qté Scrap/	À venir/ Back Order	
1	C60-OH Rev.3	OM&OOPM-C60 E-NIC STEEL 500 [E-NICKEL STEEL 500] AS PER QQ-N-290 OR AS PER ASTM B733 TPYE - 4 / 5, SC0 - SC4 OR MIL-C-26074 CLASS 1/2 0.0009 " - 0.0011 " (THICKNESS FOR THE HOOK) 0.0004 " - 0.0006 " (THICKNESS FOR THE REST OF THE PARTS) BAKE AFTER	E-NICKEL-500 LOT	1	1	0	0		
2	PC250-700 Rev.2	PC250-700 E-NIC STEEL 500 [E-NICKEL STEEL 500] AS PER QQ-N-290 OR AS PER ASTM B733 TPYE - 4 / 5, SC0 - SC4 OR MIL-C-26074 CLASS 1/2 0.0004 " - 0.0006 " THICKNESS BAKE AFTER	E-NICKEL-500 CH	4	4	0	0	0	
4	C3-4-4KA Rev.	C3-4-4A/C3-4-4KA 10 E-NIC STEEL 500 [E-NICKEL STEEL 500] AS PER QQ-N-290 OR AS PER ASTM B733 TPYE - 4 / 5, SC0 - SC4 OR MIL-C-26074 CLASS 1/2 0.0009 " - 0.0011 " THICKNESS BAKE AFTER	E-NICKEL-500 CH	8	8	0	0	0	
5	PC250-500A Rev.	PC250-500A 1 E-NIC STEEL 500 [E-NICKEL STEEL 500] AS PER QQ-N-290 OR AS PER ASTM B733 TPYE - 4 / 5, SC0 - SC4 OR MIL-C-26074 CLASS 1/2 0.0004 " - 0.0006 " THICKNESS BAKE AFTER	E-NICKEL-500 CH	3	3	0	0	0	

RECEIVED
NOV 27 2019

RECEIVED
NOV 27 2019

Notes Additionnelles / Additional Notes

RECEIVED

NOV 27 2019

DART AEROSPACE LTD.Epaisseur réelle
Actual Thickness**RECEIVED**

NOV 27 2019

DART AEROSPACE LTD.Inspecteur Qualité
Quality InspectorRéçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.

Jennifer Renwick

From: Caitlin Crooks
Sent: Thursday, October 24, 2019 10:53 AM
To: Jennifer Renwick
Subject: FW: C60 Overhaul & C3- RA needed Customer plans to ship Sept 30th
Attachments: SHBY-PRT-QA19101513462.pdf; SHBY-PRT-QA19101513461.pdf; SHBY-PRT-QA19101513460.pdf

Hi Jen

See below from customer

Good morning Caitlin,

OCT 29 2019

PN: C3 - SN: M414-05 – Approved for Overhaul. – OH201654
PN: C60 – SN: M253-02 – Approved for Overhaul. ✓ – OH 201652
PN: C3 – SN: M165-3 – Not Approved for Overhaul(We will purchase New) → OH 201653

Thanks
Caitlin

From: Jennifer Renwick <jrenwick@dartaero.com>
Sent: Tuesday, October 15, 2019 2:58 PM
To: Lacey Cantin <lcantin@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: C60 Overhaul & C3- RA needed Customer plans to ship Sept 30th

Hi Guys,

Please see attached inspection sheets with extra parts needed. No extra parts are needed for the swivels.

RA800-order 19802 → New ship date = Add 9 Days.

Thank you,
Jen

From: Jennifer Renwick
Sent: Tuesday, October 08, 2019 11:51 AM
To: Lacey Cantin <lcantin@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: C60 Overhaul & C3- RA needed Customer plans to ship Sept 30th

So sorry, I guess receiving did not see these..... They were included. SWA3-2 (x2) SN AC12020 and M608-02. I will add these to the return and create a job.

From: Jennifer Renwick
Sent: Tuesday, October 08, 2019 11:34 AM
To: Lacey Cantin <lcantin@dartaero.com>; Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: C60 Overhaul & C3- RA needed Customer plans to ship Sept 30th

SN M608-02 was manufactured out of Canam so we have no record of making this, also has never been overhauled at Eugene... I will make a note on the return that there is a swivel coming in but we need to confirm the part# before receiving in Plex.

Thank you,
Jen

From: Jennifer Renwick
Sent: Monday, September 30, 2019 8:52 AM
To: Caitlin Crooks <ccrooks@dartaero.com>
Subject: RE: C60 Overhaul & C3- RA needed Customer plans to ship Sept 30th

Ok, no problem. I will look it up and add to the return.

From: Caitlin Crooks <ccrooks@dartaero.com>
Sent: Monday, September 30, 2019 8:30 AM
To: Jennifer Renwick <jrenwick@dartaero.com>
Subject: RE: C60 Overhaul & C3- RA needed Customer plans to ship Sept 30th

Hi Jen

Just as a side note, there will be a swivel coming back in this shipment as well. Unfortunately the photos of the tag are unreadable (see attached)

There is a S/N but I have not had a chance to have Ross look it up, and the customer planned to ship back today so I wanted to ensure there was an RA # on the box

If you require further information, please let me know and I will be happy to assist.

Kind Regards,
Caitlin

CAITLIN CROOKS
Inside Sales Representative

DART AEROSPACE
T 1 613 632-3336 > 289
F 1 613 632-4443
M 1 613 306-0596
E ccrooks@dartaero.com
1 800 556- 4166
www.dartaerospace.com

For *technical support*, click [here](#).

To access *technical documentation*, create your account [here](#).



From: Jennifer Renwick <jrenwick@dartaero.com>
Sent: Monday, September 30, 2019 8:24 AM

Aaron Cole

Sales Representative

Skyline Helicopter Technologies

T: (705)692-2900 F: (705)692-1265

www.skylinehelicopters.com



Bell Helicopter Customer Service Facility

Robinson Authorized Service Center

Sikorsky Authorized Customer Support Center

From: Caitlin Crooks [<mailto:ccrooks@dartaero.com>]

Sent: September 24, 2019 9:38 AM

To: Aaron Cole

Subject: RE: C60 Overhaul.

Hi Aaron

Please see the attached, did you receive a return authorization yesterday or did you just send us through photos and S/N's>?

If you require further information, please let me know and I will be happy to assist.

Kind Regards,
Caitlin

CAITLIN CROOKS

Inside Sales Representative

DART AEROSPACE

T 1 613 632-3336 > 289

F 1 613 632-4443

M 1 613 306-0596

E ccrooks@dartaero.com

1 800 556- 4166

www.dartaerospace.com

For technical support, click [here](#).

To access technical documentation, create your account [here](#).



From: Aaron Cole <sales@skylinehelicopters.com>

Sent: Monday, September 23, 2019 11:11 AM

To: Caitlin Crooks <ccrooks@dartaero.com>

Subject: C60 Overhaul.



Remote Cargo Hook Test Form

C60

Work Order

OH 201652

Customer

RA800/Order 19802

Serial Number

M 253-02

Date

2019-11-29

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	15,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	Pass
10	3,000	Electircal, 25 volts	No "hang ups" permitted	N/A	Pass
2	6,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.7 Amp.	Pass
2	4,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.7 Amp.	Pass
2	3,000	Electircal, 22 volts	Current shall not exceed 12.4A	9.6 Amp.	Pass
2	1,500	Electircal, 22 volts	Current shall not exceed 12.4A	9.5 Amp.	Pass
2	500	Electircal, 22 volts	Current shall not exceed 12.4A	9.6 Amp.	Pass
1	6,000	Electircal, 20 volts	Current shall not exceed 11.3A	8.7 Amp.	Pass
1	6,000	Electircal, 28 volts	Current shall not exceed 15.8A	12.3 Amp.	Pass
1	6,000	Manual		N/A	Pass
1	6,000	Impact Test	Impact shackle 10 times, shall not release	N/A	Pass
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ohms	1.8 Ohms	Pass
1	N/A	Electircal Continuity	Across both wires	N/A	Pass

Test Conducted By

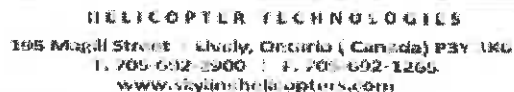
Michel Relonde

Signature:

Sylvia Sanchez

QC 5 Small FAB / QA

Submit



Order #: 365

Date Printed: 10/1/2019

Time: 9:42:54 AM

of Items: 3

Page: 1

Dart Aerospace Ltd.
1270 Aberdeen Street

**Hawkesbury, ON K6A 1K7
Canada**

Skyline Helicopter Technologies
195 Magill Street
Lively, ON P3Y 1K6
Canada

Prepared By: Shane Peplinski

Ship Date: 10/1/2019

Insure?:

Ship Via: Manitoulin Transport

Ship Via Acc: 0046856

RO Date: 10/1/2019

Fax #: 613-632-4443

Terms: NET 30

Warranty: No

Phone #: 800-556-4166

FOB:

Vendor #: 12600**Resale: NO****Resale #:**

All items subject to our inspection and acceptance

Item	Part Number/Description	CD	To Rep	Res	Rep	Scrap	Scr Rem	UOM	Parts	Labor	Misc	Line Amt
1	C60 Cargo Hook, 6000 Lb SN: M253-02 OVERHAUL REQUIRED	US	1.00	1.00	0.00	0.00	0.00	EA	\$0.00	\$0.00	\$0.00	\$0.00
2	C3 Cargo Hook, 3000 Lb SN: M165-3 SN: M414-05 OVERHAUL REQUIRED	US	2.00	2.00	0.00	0.00	0.00	EA	\$0.00	\$0.00	\$0.00	\$0.00
3	SWA3-2 Swivel, Electric SN: AC12020 SN: M608-02 OVERHAUL REQUIRED	US	2.00	2.00	0.00	0.00	0.00	EA	\$0.00	\$0.00	\$0.00	\$0.00

PLEASE FORWARD ALL QUOTES/ESTIMATES TO STORES@SKYLINEHELICOPTERS.COM

REPAIR IN ACCORDANCE WITH 571.06 AND/OR MANUFACTURERS SPECIFICATIONS.

DO NOT ADD INSURANCE TO OUR SHIPMENTS

SEND TRACKING INFORMATION TO STORES@SKYLINEHELICOPTERS.COM

MANITOULIN TRANSPORT ACCOUNT # 0046856.

[illegible]

Parts Total: \$0.00

Labor Total: \$0.00

Misc Total:	\$0.00
--------------------	---------------

Total: \$0.00

Authorized Signature:

Payable in USD

RETURN AUTHORIZATION**RA #:****RA800****Date:****September 30, 2019****Attention:****Aaron Cole****E-mail:****sales@skylinehelicopters.com****From:****Jennifer Renwick****RETURN ADDRESS**☒ Hawkesbury

Dart Aerospace Ltd

1270 Aberdeen Street

Hawkesbury, ON K8A 1K7, CA

1-613-632-3336

☐ Vista

Dart Aerospace Ltd.

3030 Enterprise Court, Suite A

Vista, CA 92081-8347, US

1-760-724-5300

☐ Broussard

Dart Aerospace Ltd.

105 Dairy Lane

Broussard, LA 70518, US

1-337-839-0500

SHIPPING**Courier:** Customers Choice**Account #:** Customers Account**COMMERCIAL INVOICE INFORMATION**

Item #1		Item #2	
P/N:	C60	P/N:	C3
Special Return/Rework Instructions:	Hook	Description:	Hook
Qty:	1	Qty:	1
Flown:	Yes	Flown:	Yes
Customs Value USD:	\$500	Customs Value USD:	\$500
Batch / Serial #	M253-02	Batch / Serial #	M165-3
Item #3		Item #4	
P/N:	C3	P/N:	0
Description:	Hook	Description:	0
Qty:	1	Qty:	0
Flown:	Yes	Flown:	0
Customs Value USD:	\$500	Customs Value USD:	\$0
Batch / Serial #	M414-05	Batch / Serial #	0
Item #5		Item #6	
P/N:	0	P/N:	0
Description:	0	Description:	0
Qty:	0	Qty:	0
Flown:	0	Flown:	0
Customs Value USD:	\$0	Customs Value USD:	\$0
Batch / Serial #	0	Batch / Serial #	0

ADDITIONAL RETURN AUTHORIZATION INFORMATION

- Print RA form, complete Part Disposition section and include a copy with the shipment.
- Ensure the RA number is referenced on all documents. Failure to do so may result in delivery refusal.
- Ensure the shipment is directed to the correct facility referenced above. Failure to do so will result in delays and additional shipping costs.
- Commercial invoice must include the following statement: "Parts are aircraft parts being returned to the manufacturer."
- International shipments require commercial invoice attached to the outside of the box.
- Where applicable, the original Release Certificate, STC's, Installation Instructions, Maintenance Manual Supplement, Flight Manual Supplement, packing slips and removable tag must accompany the shipment.
- Return authorization expires in 30 days. If no charge products were supplied, these will be invoiced upon expiration of the RA.
- Returned items will be fully inspected by Quality Control and credit will be issued for items deemed to be new, un-flown, traceable and to the current revision.
- A 15% minimum restocking fee applies, additional fees may apply upon receipt and inspection if items require rework or cannot be returned to stock
- Items should be adequately packaged to prevent shipping damage.
- For complete terms & conditions, visit www.dartaerospace.com

PART DISPOSITION (To be completed and returned by customer)**Reason for return:**

H:\Forms\Quality Assurance\approved QA Online\RA revK